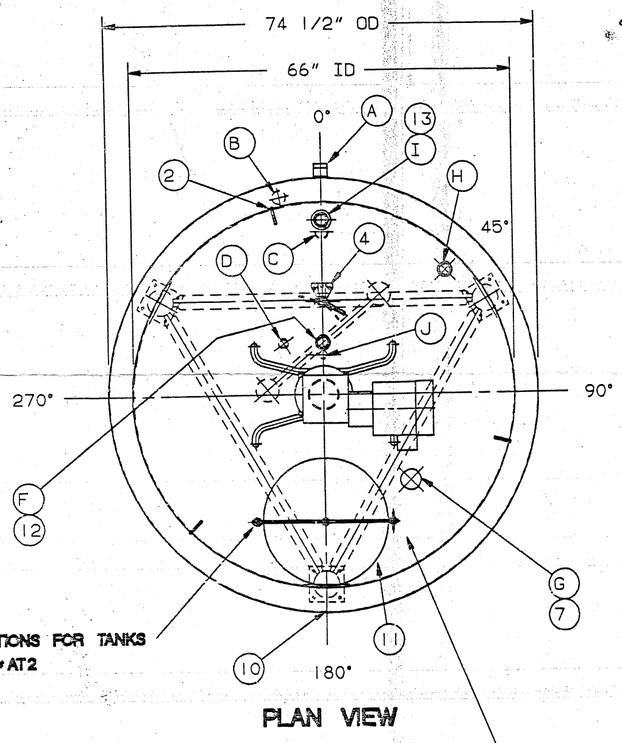
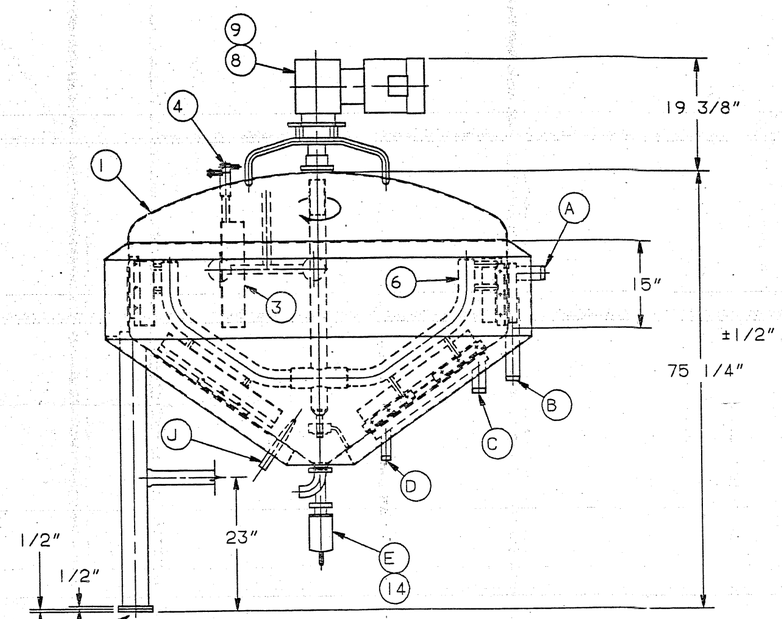
REVISIONS				
REV	ECN NO.	DESCRIPTION	DATE	CHG.BY
-	-	REVISED PER CUSTOMER	11/04/88	WJH
-	A9565	REL FOR 37-13607	11/07/88	WJH

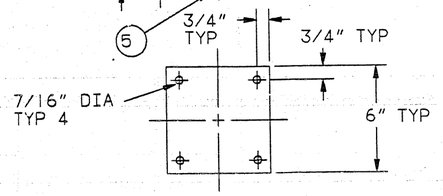


HINGE LOCATIONS FOR TANKS #AT1 AND #AT2

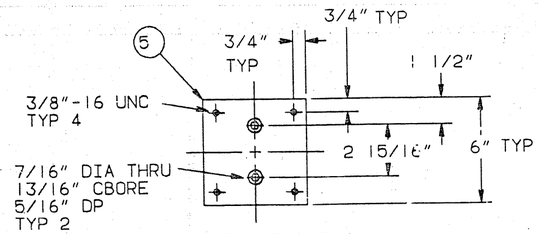
PLAN VIEW

IMPORTANT- HINGE TO BE ON RIGHTHAND SIDE FOR TANK #AT3

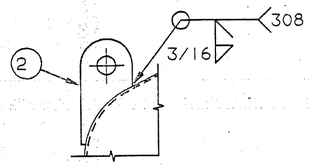




UPPER PLATE



LOWER PLATE



VIEW SHOWING LIFTING LUG

NOTE: SEE PLAN VIEW FOR TRUE LOCATIONS
14 SQ FT HEAT EXCHANGE SURFACE ON SIDEWALL (1 ZONE)
17.5 SQ FT HEAT EXCHANGE SURFACE ON CONE

TANK AT1 SERIAL #F-3305
TANK AT2 SERIAL #F-3306
TANK AT3 SERIAL #F-3307

MARK	TYPE	SERVICE	SIZE
NOZZLE SCHEDULE			
J	WELL	INDICATING-3A7	-
I	#14MP	NO-FOAM INLET CONN (REMOVABLE)	2"
H	#14MP	INLET CONN	2"
G	SCREEN	VENT	3"
F	#14MP	CIP CONN	2"
E	VALVE	OUTLET CONN-APC 350-10	2"
D	IPS	H20 INLET OR CONDENSATE RETURN	1 1/4"
C	IPS	STEAM INLET OR H20 OUTLET	2"
B	IPS	H20 INLET OR CONDENSATE RETURN	2"
A	IPS	STEAM INLET OR H20 OUTLET	2"

ASME APPROVAL
Ray E. Ellingsworth 12/09/88

EQUIPMENT SPECIFICATIONS			
MATERIAL TYPE	PRODUCT CONTACT SURFACES: 304 SS JACKET/STRUCTURAL SURFACES: 304 SS	SPECIFICATION	HEAT TRANS. SURFACE / VESSEL
MATERIAL FINISH	INTERNAL: #4 POLISH (150 GRIT) EXTERNAL: #102 FINISH (100 GRIT)	DESIGN TEMP °F	-20/350 / 350
WELD FINISH	INTERNAL: #4 POLISH (150 GRIT) EXTERNAL: #102 FINISH (100 GRIT)	DESIGN PRESS	95 / ATM
INSULATION: FIBERGLAS PAINT: *		HYDROSTATIC TEST PRESS/SITE	164 / -
APPLICABLE CODES/SPECIFICATIONS: POLISH PER S-542 DYE CHECK PER 9-329, TEST PER S-595 LUBE PER S-683.		VACUUM DESIGN/IN HG	0 / 0
PRODUCT DATA:		RADIOGRAPH (%)	•
SUITABLE PRESSURE RELIEF VALVES MUST BE INSTALLED BY CUSTOMER TO VESSEL, AND/OR HEAT TRANSFER SURFACE, PRIOR TO OPERATION.		HEAT TRANSFER MEDIUM	STEAM
		ASME CODE STAMPED	U/M / NONE
		DIFFERENCE CHGS PER CONTRACT DWG	•

1/64 ISO OTHERWISE SPECIFIED			
FRACTIONS	DECIMALS		ANGLES
X/XX ±1/16	.XX ±.	.XXX ±.	X/X ±1
ALL DIMENSIONS IN INCHES			
SURFACE FINISH .✓			
BREAK ALL EDGES .005/.015"			
INSIDE CORNERS .005/.015" R			

CAD DRAWING	
CUSTOMER INFORMATION	
ORD #37-13607	
AULTS FOODS LIMITED	
WINCHESTER ONTARIO, CANADA	
FUNCTION	DATE
DRAWN WJH	10/24/88
CHECKED	
APPROVED	

APV Crepaco Inc.

THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS CONDITION THAT IT WILL NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTERESTS

DRWG TITLE: TANK-300 GAL MOD PC1B GENERAL ASSY-304 SS

MAT'L: NOTED

SIZE	INITIAL ASSY NO.	DRAWING NO.	REV
D		10BP441902	..
SCALE 1/12	QTY UNIT EA	SHEET 1 OF 1	

ITEM	PART NUMBER	DESCRIPTION	QTY
LIST OF MATERIALS			
-	SERVICE PART	SCRAPER BLADE-641P387970	-
-	SERVICE PART	BOTTOM BEARING INSERT-10HP359962	-
14	-	VALVE-AIR APC 2" #350-10 (FURN BY BRANCH)	-
13	10AP166686	NO-FOAM INLET CONN 2" #14MP CONN	1
12	10XP270427	AFFILIATE-MOD 310-04-16 CIP MTG 2" #14MP CONN	1
11	10WP242319	KIT-AFFILIATE-18" ID HINGED & GASKETED MANWAY MTG	1
10	10XP300996	AFFILIATE-DECAL MTG	1
9	501S3436Z	MOTOR 2HP 20-10 RPM SGL WDG CONST TORQ TEFC 3/60/575V	1
8	10XP437657	AFFILIATE-MOTOR MTG	1
7	09AP198520	VENT SCREEN 3"	1
6	-	AGITATOR-SCRAPER BLADE (10AP441962 REF)	-
5	10HP441949	PAD-LOAD SLL (SHIP LOOSE)	3
4	11XP315326	AFFILIATE-ADJUSTABLE BAFFLE MTG	1
3	10AP418455	BAFFLE-ADJUSTABLE & REMOVABLE	1
2	10HP383001	LIFTING LUG	3
1	10AP441958	BODY	1